

Transfluid pipe bending machine type DB / K

Best
Quality

Made in
EU
★★★



- Radii between 1.5-2.5 Ø
- Pipe lengths between 1500 - 6000 mm
- Digital preselection of up to 8 bending angles

Available with:

- Internal and external deburring
- Equipment for pre-assembly of cutting rings

Transfluid Series K mandrel bending machines are especially compact, powerful and reasonably priced bending machines that are controlled fully hydraulically.

Up to 8 bending angles can be preselected digitally (target value), displayed permanently as the actual value and switched off. Additional functions (cutting ring pre-assembly, flaring, de-burring, sawing and chamfering) can be integrated on request.

Art. No.	Type	Max capacity steel	Max capacity stainless	Steel SCH 40	Box section	Bending time 90°
		mm	mm	"	mm	sek.
	DB 642K	42 x 5 mm	42 x 5 mm	1 1/4 "	25 x 3,2 mm	7 sec.
	DB 648K	50 x 4 mm	50 x 3 mm	1 1/2 "	40 x 3 mm	8 sec.
	DB 2060K	76,1 x 3 mm	76,1 x 2 mm	2 1/2 "	50 x 4 mm	8 sec.
	DB 20101K	101,6 x 3,5 mm	101,6 x 2 mm	3 1/2 "	80 x 4 mm	9 sec.

Art No.	Type	Bending axis A	Bending axis B	Max. radius	Working length	Enhanced working length
		mm	mm	mm	mm	mm
	DB 642K	35 x 25 x 3,2 mm	25 x 35 x 3,2 mm	85 mm	3048 mm	4572 / 6096 mm
	DB 648K	25 x 50 x 3,0 mm	50 x 25 x 3,0 mm	125 mm	3048 mm	4572 / 6096 mm
	DB 2060K	25 x 60 x 3,5 mm	60 x 25 x 3,5 mm	150 mm	3048 mm	4572 / 6096 mm
	DB 20101K	60 x 80 x 5,0 mm	80 x 60 x 5,0 mm	205 mm	3048 mm	4572 / 6096 mm