

# Transfluid pipe bending machine type DB / ST

Best  
Quality

Made in  
EU  
★★★



- Radii between 1.5-2.5 Ø
- Pipe lengths between 3000 - 6000 mm
- Angle presets via touch panel
- Program memory

All machines in this series have a very narrow bending head, offering almost endless bending freedom. Sophisticated technology ensures short bending cycles.

The long-neck collet chuck enables short pipe ends to be bent without subsequent cutting. Machines feature a modular design, enabling you to add on as needed to meet future requirements.

Art. No.	Type	Max capacity steel	Max capacity stainless	Steel SCH 40	Box section	Bending time 90°
		mm	mm	"	mm	sek.
	DB 622ST	22 X 2,0 mm	22 x 1,5 mm	3/8 "	20 x 1,5 mm	2,3 sec.
	DB 630ST	30 x 2,0 mm	30 x 1,5 mm	3/4 "	25 x 2,5 mm	2,5 sec.
	DB 650ST	50 x 3,0 mm	50 x 2,0 mm	1 1/4 "	35 x 2,5 mm	2,7 sec.
	DB 2076ST	76,1 x 3,0 mm	76,1 x 2,0 mm	2 1/2 "	60 x 2,5 mm	3,3 sec.
	DB 2090ST	88,9 x 5,0 mm	88,9 x 5,0 mm	3 "	75 x 3,0 mm	4,3 sec.

Art No.	Type	Bending axis A	Bending axis B	Max. radius	Working length	Enhanced working length
		mm	mm	mm	mm	mm
	DB 622ST	15 x 20 x 2,0 mm	20 x 15 x 2,0 mm	55 mm	3048 mm	4572 / 6096 mm
	DB 630ST	25 x 30 x 2,5 mm	30 x 25 x 2,5 mm	75 mm	4572 mm	4572 / 6096 mm
	DB 650ST	25 x 40 x 2,0 mm	40 x 25 x 2,0 mm	125 mm	4572 mm	4572 / 6096 mm
	DB 2076ST	40 x 60 x 3,5 mm	60 x 40 x 3,5 mm	190 mm	4572 mm	4572 / 6096 mm
	DB 2090ST	50 x 75 x 4,0 mm	75 x 50 x 4,0 mm	225 mm	4572 mm	4572 / 6096 mm