

# Iron worker type HKM

Best  
Quality

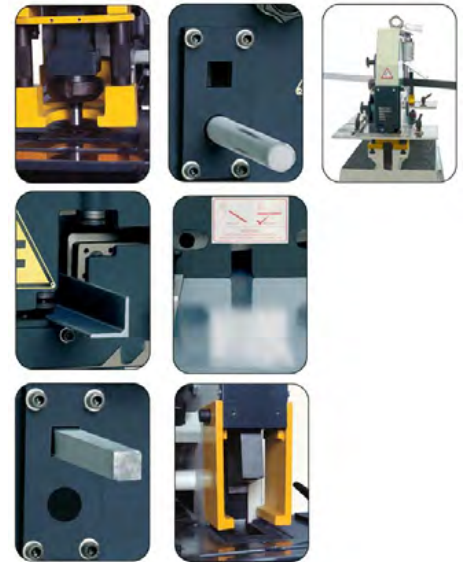
Made in  
EU  
★★★



HKM 60



HKM 40



**Iron Worker type HKM** are powerful machines built in a construction with 1 cylinder. Type HKM 40 is designed with 4 work stations and type HKM 45 & 60 with 5 work stations.

Punching station is designed to allow multiple applications. Many different types of tools are available on request. Large hemming tables with guide ways are part of the extensive standard accessories. The machines are equipped with a simple but extremely sturdy tumbler, which can be adjusted according to plate thickness. All models are equipped with central lubrication, which helps to provide minimal maintenance needs.

Data		HKM 40	HKM 45	HKM 60
Art. No.		14825	14826	14827
<b>Punching</b>				
Pressure	ton	40	45	60
Diameter	mm	Ø 20x15	Ø 22x15	Ø 28x15
Throat depth	mm	175	175	220
Stroke	mm	50	50	55
Stroke count 20mm		X 20	X 20	X 25
<b>Steel bar shear</b>				
Round / Square	mm	30 / 25	30 / 25	40 / 35
<b>Angle shear</b>				
90° cut	mm	80x80x8	100x100x10	120x120x12
45° cut	mm	50x6	70x6	80x8
<b>Sheet metal shear</b>				
Flat iron thickness	mm	200x13	200x15	200x20
Flat iron width	mm	300x6	300x12	300x15
Blade length	mm	356	316	317
Angle flange	mm	80x10	80x10	80x10
<b>Notching</b>				
Thickness	mm	-	8	10
Width	mm	-	35	42
Depth	mm	-	75	100
Motor	Kw	3	4	4
Weight	kg	580	1180	1440

# Iron worker type HKM

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HKM 175



HKM 85

**Iron Worker typeTPSH** are powerful machines built in a construction with 2 cylinders. These machines are standard with large hemming tables with guideways, at the punching-shearing and notching station. All stations are equipped with a simple but extremely sturdy tumbler, which can be adjusted according to plate thickness.

All machines are standard with extensive safety equipment at all stations and with electrical back-gauge.

When used by 2 operators, the hydraulic system is activated by two shielded foot pedals.

The machines are moving precisely in very small increments, and can therefore be stopped in any position to provide a safe and accurate tool setting.

Tools for special applications are available on request. All models are equipped with central lubrication, which helps to provide minimal maintenance needs.

Tekniske data		TPSH 55	TPSH 65	TPSH 85	TPSH 115	TPSH 175
Art. No.		14830	14831	14832	14833	14834
<b>Punching</b>						
Pressure	ton	55	65	85	115	175
Diameter	mm	Ø 20x20	Ø 26x20	Ø 33x20	Ø 34x26	Ø 40x32
Throat depth	mm	255	305	355	355	625
Stroke	mm	60	55	80	80	80
Stroke count 20mm		X 25	X 25	X 25	X 25	X 22
<b>Steel bar shear</b>						
Round / Square	mm	40 / 40	45 / 45	50 / 50	55 / 50	65 / 55
<b>Angle shear</b>						
90° cut	mm	120x120x12	120x120x12	150x150x15	150x150x16	200x200x20
45° cut	mm	70x10	70x10	80x8	80x10	80x10
<b>Sheet metal shear</b>						
Flat iron thickness	mm	200x20	300x20	380x20	380x25	380x30
Flat iron width	mm	300x15	375x15	480x15	600x15	600x20
Blade length	mm	317	380	482	610	610
Angle flange	mm	80x15	100x15	120x15	120x15	120x15
<b>Notching</b>						
Thickness	mm	10	10	13	13	16
Width	mm	45	45	52	60	60
Depth	mm	90	90	100	100	100
Motor	Kw	5,5	5,5	7,5	11	11
Weight	kg	1520	1600	2315	2920	6000